

C L A I M S

1. A method for fabricating a heat conduction device in an integrated circuit comprising the steps of:

- (1) fabricating at least one transistor in a silicon substrate;
- 5 (2) depositing a first dielectric layer on a top surface of said at least one transistor;
- (3) depositing a metal catalyst layer on a top surface of said first dielectric layer;
- (4) depositing a second dielectric layer on a top surface of said metal catalyst layer;
- (5) etching at least one cavity through said second dielectric layer to the top surface of said metal catalyst layer, said at least one cavity being located above said at least one
10 transistor;
- (6) growing at least one carbon nanotube within said at least one cavity, said at least one carbon nanotube extending from the top surface of said metal catalyst layer to at least a top surface of said second dielectric layer; and,
- (7) depositing a metallic, heat conducting layer on the top surface of said second
15 dielectric layer, such that heat generated by said transistor is conducted from the top surface of said transistor to said metallic, heat conducting layer through said at least one carbon nanotube.

2. A method for fabricating a heat conduction device in an integrated circuit as recited in
20 claim 1 wherein the first and second dielectric layers comprise silicon nitride.

3. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said metal catalyst layer comprises nickel.

4. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said metal catalyst layer comprises cobalt.

5 5. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said metallic, heat conducting layer comprises copper.

6. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said metallic, heat conducting layer comprises aluminum.

10 7. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said metallic, heat conducting layer is deposited within said at least one cavity in contact with said at least one carbon nanotube.

15 8. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein a top surface of said metallic, heat conducting layer is planarized following deposition, such that said at least one carbon nanotube does not extend above said top surface of said metallic, heat conducting layer.

20 9. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said at least one cavity is located above a drain of said at least one transistor.

10. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said at least one cavity is located above a source of said at least one transistor.

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11. A method for fabricating a heat conduction device in an integrated circuit as recited in claim 1 wherein said at least one cavity is located above a heat generation area of said at least one transistor.

5 12. A method for fabricating a heat conduction device in an integrated circuit die comprising the steps of:

(1) fabricating at least one transistor in a top surface of a silicon substrate;

(2) cutting at least one cavity within said silicon substrate, said at least one cavity extending through a back surface of said silicon substrate below said at least one transistor;

10 (3) depositing a catalyst layer within said at least one cavity; and,

(4) growing a plurality of carbon nanotubes within said at least one cavity, said plurality of carbon nanotubes extending from a bottom surface of said at least one cavity to the back surface of the silicon substrate.

15 13. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 12, further comprising the step of:

(5) depositing a metallic, heat conducting layer on the back surface of said silicon substrate and within said at least one cavity, subsequent to the growth of said plurality of carbon nanotubes, said metallic, heat conducting layer in contact with said plurality of carbon
20 nanotubes.

14. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 13, further comprising the step of:

(6) planarizing the back surface of said silicon substrate, such that said plurality of
25 carbon nanotubes does not extend through said metallic, heat conducting layer.

15. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 13 wherein said metallic, heat conducting layer comprises copper.

5 16. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 13 wherein said metallic, heat conducting layer comprises aluminum.

17. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 12 wherein said catalyst layer comprises nickel.

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18. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 12 wherein said catalyst layer comprises cobalt.

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19. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 12 wherein said at least one cavity is located below a drain of said at least one transistor.

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20. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 12 wherein said at least one cavity is located below a source of said at least one transistor.

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21. A method for fabricating a heat conduction device in an integrated circuit die as recited in claim 12 wherein said at least one cavity is located below a heat generation area of said at least one transistor.

22. A heat conducting device within an integrated circuit structure, comprising

a heat conductive network extending from a top surface of an active device layer, through a plurality of interconnect levels, to a top surface of the integrated circuit structure,

said heat conductive network comprising a plurality of heat conductive vias traversing
5 said plurality of interconnect levels,

said heat conductive vias being electrically isolated from metal conductors of said plurality of said interconnect levels,

such that heat generated by active devices in said active device layer is conducted through said heat conductive network to the top surface of the integrated circuit structure.

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23. A heat conducting device within an integrated circuit structure as recited in claim 22, wherein said plurality of heat conductive vias comprise carbon nanotubes.

24. A heat conducting device within an integrated circuit structure as recited in claim 22,
15 wherein said plurality of heat conductive vias comprise a material selected from the group consisting of copper, aluminum, polysilicon, and tungsten.

25. A heat conducting device within an integrated circuit structure as recited in claim 22, wherein said plurality of heat conductive vias are oriented in a direct line from said top
20 surface of the active device layer to said top surface of the integrated circuit structure.

26. A heat conducting device within an integrated circuit structure as recited in claim 22, wherein each via in said plurality of heat conductive vias traverses a single level of interconnect, said single level of interconnect comprising a single layer of interconnect metal
25 over a single layer of intermetal dielectric.

27. An integrated circuit die having enhanced power dissipation, comprising:

5 a substrate, having a top surface upon which power generating devices of said integrated circuit die are fabricated, said substrate having a backside surface essentially parallel to said top surface;

at least one cavity, extending from said backside surface a predetermined distance toward said top surface, said predetermined distance being less than the distance between said top surface and said backside surface; and

10 a heat conductive media contained within said at least one cavity, said media having a thermal conductivity greater than a bulk thermal conductivity of said substrate, such that heat produced by said power generating devices is transferred to the backside surface via said heat conductive media.

15 28. An integrated circuit die having enhanced power dissipation as recited in claim 27, wherein said heat conducting media comprises copper.

29. An integrated circuit die having enhanced power dissipation as recited in claim 27, wherein said heat conducting media comprises carbon nanotubes.

20 30. An integrated circuit die having enhanced power dissipation as recited in claim 27, wherein said at least one cavity is located directly below at least one power generating device in said substrate.

25 31. An integrated circuit die having enhanced power dissipation as recited in claim 30, wherein said at least one power generating device is a transistor having a drain, said at least one cavity being located directly below said drain.

32. An integrated circuit die having enhanced power dissipation as recited in claim 30, wherein said at least one power generating device is a transistor having a source, said at least one cavity being located directly below said source.

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